11jun02 16:02:17 User267149 Session D136.1 SYSTEM:OS - DIALOG OneSearch 2:INSPEC 1969-2002/Jun W2 File (c) 2002 Institution of Electrical Engineers File 6:NTIS 1964-2002/Jun W4 (c) 2002 NTIS, Intl Cpyrght All Rights Res 6: See HELP CODES6 for a short list of the Subject Heading Codes (SC=, SH=) used in NTIS. 8:Ei Compendex(R) 1970-2002/Jun W2 File (c) 2002 Engineering Info. Inc. 34:SciSearch(R) Cited Ref Sci 1990-2002/Jun W2 File (c) 2002 Inst for Sci Info File 434:SciSearch(R) Cited Ref Sci 1974-1989/Dec (c) 1998 Inst for Sci Info File 35:Dissertation Abs Online 1861-2002/May (c) 2002 ProQuest Info&Learning File 65:Inside Conferences 1993-2002/Jun W2 (c) 2002 BLDSC all rts. reserv. File 77:Conference Papers Index 1973-2002/May (c) 2002 Cambridge Sci Abs File 94:JICST-EPlus 1985-2002/Apr W3 (c) 2002 Japan Science and Tech Corp(JST) *File 94: There is no data missing. UDs have been adjusted to reflect the current months data. See Help News94 for details. File 99:Wilson Appl. Sci & Tech Abs 1983-2002/Apr (c) 2002 The HW Wilson Co. File 108:Aerospace Database 1962-2002/Jun (c) 2002 AIAA File 144:Pascal 1973-2002/Jun W2 (c) 2002 INIST/CNRS File 238: Abs. in New Tech & Eng. 1981-2002/May (c) 2002 Reed-Elsevier (UK) Ltd.

See HELP NEWS 305.

File 305:Analytical Abstracts 1980-2002/May W4 (c) 2002 Royal Soc Chemistry

*File 305: Frequency of updates and Alerts changing to weekly.

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Set
        Items
                Description
S1
          238
                AU=(COYLE, A? OR COYLE A?)
S2
            Ω
                S1 AND ((BALL()GRID OR LAND()GRID OR PAD()GRID OR PIN()GRI-
             D) (3N) ARRAY? ?)
S3
                S1 AND (INTEGRAT??????(2N)(CIRCUIT??? OR IC))
S4
                S1 AND ((COUPL??? OR CONNECT??? OR LINK??? OR JOIN???)(3N)
             (MEMBER? ? OR UNIT? ? OR PART? ?))
                S1 AND (((THIN()FILM???) OR LAYER??? OR COAT??? OR SUBSTRA-
S5
             T????? OR MATERIAL? ? OR SUBSTANCE? ? OR (UNDERL????(2N) LAYER-
             ???) OR BASE? ?))
                S5 AND INSULAT?????
S6
                S5 AND (POLYIMIDE? ? OR (SYNTHETIC? ?(3N) RASIN) OR (POLYME-
S7
             RIC(3N) RASIN? ?) OR (HEAT??? OR WEAR OR CORROSION???) (4N) RESI-
             ST??????)
                S5 AND ((GOLD OR AU) (2N) (BALL? ? OR BUMP? ?))
S8
                S5 AND ((SOLDER??? OR FUSIBLE(2N)ALLOY? ? OR BOND???? OR J-
S9
             OIN?????? OR CEMENT????) (2N) (BALL? ? OR BUMP? ?))
S10
            0
                S5 AND ((COPPER OR CU)(2N)(BALL? ? OR BUMP? ?))
S11
                S5 AND (FLIP()CHIP OR FLIP()BOND)
                S5 AND (THERMOSETTING? ? OR THERMOPLASTIC???(3N)(BLEND??? -
S12
             OR MIX OR MIXTURE OR MIXING))
              S5 AND ENCAPSULAT??????
S13
            0
S14
                AU=(BUSCHBOM, M? OR BUSCHBOM M?)
           38
S15
            0
                S14 AND ENCAPSULAT??????
                S15 AND (THERMO()COMPRESSION??? OR THERMOCOMPRESSION??? OR
S16
            0
             INTERDIFFUSION??? OR INTER()DIFFUSION???)
            6 S14 AND (FLIP()CHIP OR FLIP()BOND)
S17
S18
                S14 AND (TAPE()AUTOMAT???(1N)BONDING OR TAB)
            5
S19
            4
                S18 NOT S17
                S14 AND ((GOLD OR AU)(2N)(BALL? ? OR BUMP? ?))
S20
            0
S21
                S14 AND (POLYIMIDE? ? OR (SYNTHETIC? ?(3N) RASIN) OR (POLYM-
             ERIC(3N) RASIN? ?) OR (HEAT??? OR WEAR OR CORROSION???) (4N) RES-
             IST??????)
S22
                S14 AND (INTERPOSER? ?)
S23
                S14 AND (((THIN()FILM???) OR LAYER??? OR COAT??? OR SUBSTR-
             AT????? OR MATERIAL? ? OR SUBSTANCE? ? OR (UNDERL????(2N) LAYE-
             R???) OR BASE? ?))
                S23 AND ((COUPL??? OR CONNECT??? OR LINK??? OR JOIN???)(3N)
S24
              (MEMBER? ? OR UNIT? ? OR PART? ?))
S25
                S23 AND (CONTACT????(3N) PAD???)
                S23 AND ((BALL()GRID OR LAND()GRID OR PAD()GRID OR PIN()GR-
S26
             ID) (3N) ARRAY? ?)
                S23 AND ((BALL()GRID OR LAND()GRID OR PAD()GRID OR PIN()GR-
S27
             ID) (3N) ARRAY? ?)
```

(Item 1 from file: 2) 17/3,AB/12:INSPEC DIALOG(R)File (c) 2002 Institution of Electrical Engineers. All rts. reserv. INSPEC Abstract Number: B1999-02-0170J-083 Title: Reliability data for flip chip on flex Author(s): El-Ghor, M.K.; Blythe, D.; Nguyen, P.; Ding, L.; Buschbom, M.; Sadaike, S.; Kinoshita, M.; Masumoto, K.; Watanabe, M. Author Affiliation: Texas Instrum. Inc., Dallas, TX, USA Conference Title: Proceedings of the Technical Program. NEPCON West '98. p.1150-60 vol.3 Part vol.3 Conference Publisher: Reed Exhibition, Norwalk, CT, USA Publication Date: 1998 Country of Publication: USA 3 vol. 1546 pp. Material Identity Number: XX-1998-02004 Conference Title: Proceedings of NEPCON West 98 Conference Date: 1-5 March 1998 Conference Location: Anaheim, CA, USA Language: English Abstract: Advanced developments in interconnect technology are driven by fierce competition in various segments of semiconductor applications. New package schemes evolved to address aggressive requirements set forth by customers. Flip chip technology has been accepted generally by the electronics industry only during the past few years as a true solution to many current and future applications. In this work, it is shown that flip chip on flex is a reliable technology in hard disk drive applications. Reliability data is presented demonstrating zero failures in dynamic life, thermal cycling, latch-up, electrostatic discharge, protective overcoat integrity, corrosion/delamination, and solder ball shear testing. The reliability data obtained met customer requirements. The parts were thus qualified and used in production. This work demonstrates the high quality of both the bumping process and the assembly process on flex substrates.

(Item 2 from file: 2) 17/3,AB/2 2:INSPEC DIALOG(R) File (c) 2002 Institution of Electrical Engineers. All rts. reserv. INSPEC Abstract Number: B9804-0170J-040, C9804-5320C-005 Title: Application of flip chip in hard disk drive industry Author(s): El-Ghor, M.K.; Buschbom, M.; Thomas, S.; Moore, T.; Masumoto, K.; Okazaki, T.; Masumoto, M. Author Affiliation: Texas Instrum. Inc., Dallas, TX, USA SMTA National Symposium, Emerging Technologies. Conference Title: Proceeding of the Technical Program p.113-17 Publisher: Surface Mount Technol. Assoc, Edina, MN, USA Publication Date: 1997 Country of Publication: USA Material Identity Number: XX97-02909 Conference Title: Proceedings of 4th Annual New and Emerging Technologies for Surface Mounted Electronic Packaging Conference Date: 20-23 Oct. 1997 Conference Location: Bloomington, MN, USA Language: English

Abstract: Inherent advantages of **flip chip** technology for reduction in real estate, providing thin profiles, and improvement in speed and performance, played a key role in its application to several areas such as mainframes, automotive electronics, wireless devices, and hard disk drives. This paper reports on the application of **flip chip** in the hard disk drive industry. An excellent prototype method to evaluate initial bumped products is demonstrated by using stud bumping. In this method, a palladium core with solder stud forms the final interconnect bump between the chip and flex substrate. Structural and reliability data are presented. In production, eutectic solder bumps formed by electroplating using the fountain method are implemented. Structural and chemical characterization of the plated bumps are reported. Finally, issues and recommendations related to the assembly of **flip chip** on flex substrates are discussed.

17/3,AB/3 (Item 3 from file: 2)
DIALOG(R)File 2:INSPEC
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04183389 INSPEC Abstract Number: B9208-0170J-007

Title: Factors in implementing MCM solutions for the high performance systems of the 1990s

Author(s): Buschbom, M.L.; Calvin, S.E.

Author Affiliation: Texas Instrum., Dallas, TX, USA

Conference Title: Proceedings of the IEEE 1991 Custom Integrated Circuits Conference (Cat. No.91CH2994-2) p.27.1/1-4

Publisher: IEEE, New York, NY, USA

Publication Date: 1991 Country of Publication: USA 756 pp.

ISBN: 0 7803 0015 7

U.S. Copyright Clearance Center Code: CH2994-2/91/0000-0145\$01.00

Conference Sponsor: IEEE

Conference Date: 12-15 May 1991 Conference Location: San Diego, CA, USA

Language: English

Abstract: It is pointed out that the ability to package VLSI and ULSI circuits in a manner that causes minimum degradation to circuit performance and still meet the desired form-factors in the final system is a key challenge for the 1990s. Conventional packaging configurations are giving way to next-generation solutions with increased emphasis on interconnection technology, thermal management, mechanical issues, and board footprint. Processor roadmaps show 4* to 5* increases in operating frequency over the next five years, and commercial optical systems at 300 MHz are followed by lob versions operating at 1 GHz. Electronic system performance driving factors are discussed, and the resulting constraints for semiconductors, interconnection techniques (including tape automated bond and flip chip), mechanical design, and thermal approaches are addressed. Additional integration of VLSI and ULSI components in the form of modular systems solutions at the multichip module (MCM) level are being developed and produced at the laboratory level, and results are discussed.

17/3,AB/4 (Item 1 from file: 8)
DIALOG(R)File 8:Ei Compendex(R)
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03473669

E.I. Monthly No: EIM9208-042992

Title: Factors in implementing MCM solutions for the high performance systems of the 1990s.

Author: Buschbom, Milton L.; Calvin, Sam E.

Corporate Source: Texas Instruments, Dallas, TX, USA

Conference Title: Proceedings of the IEEE 1991 Custom Integrated Circuits Conference

Conference Location: San Diego, CA, USA Conference Date: 19910512

E.I. Conference No.: 16672

Source: Proceedings of the Custom Integrated Circuits Conference. Publ by IEEE, IEEE Service Center, Piscataway, NJ, USA (IEEE cat n 91CH2994-2). p

Publication Year: 1991

CODEN: PCICER ISSN: 0886-5930 ISBN: 0-7803-0015-7

Language: English

Abstract: It is pointed out that the ability to package VLSI and ULSI circuits in a manner that causes minimum degradation to circuit performance and still meet the desired form-factors in the final system is a key challenge for the 1990s. Conventional packaging configurations are giving way to next-generation solutions with increased emphasis on interconnection technology, thermal management, mechanical issues, and board footprint. Processor roadmaps show 4 multiplied by to 5 multiplied by increases in operating frequency over the next 5 years, and commercial optical systems at 300 MHz are followed by lob versions operating at 1 GHz. Electronic system performance driving factors are discussed, and the resulting constraints for semiconductors, interconnection techniques (including tape automated bond and flip chip), mechanical design, and thermal approaches are addressed. Additional integration of VLSI and ULSI components in the form of modular systems solutions at the multichip module (MCM) level are being developed and produced at the laboratory level, and results are discussed.

17/3,AB/5 (Item 1 from file: 65) DIALOG(R) File 65: Inside Conferences (c) 2002 BLDSC all rts. reserv. All rts. reserv. 02497033 INSIDE CONFERENCE ITEM ID: CN026061738 Reliability Data for Flip Chip on Flex El-Ghor, M. K.; Blythe, D.; Buschbom, M.; Ding, L. CONFERENCE: NEPCON West '98-Conference NEPCON WEST, 1998; NUMBER 3 P: 1150-1160 Reed Exhibition Companies, 1998 LANGUAGE: English DOCUMENT TYPE: Conference Papers and programme CONFERENCE LOCATION: Anaheim, CA CONFERENCE DATE: Mar 1998 (199803) (199803) (Item 2 from file: 65) 17/3,AB/6 DIALOG(R) File 65: Inside Conferences (c) 2002 BLDSC all rts. reserv. All rts. reserv. INSIDE CONFERENCE ITEM ID: CN024534302 02344290 Application of Flip Chip in Hard Disk Drive Industry El-Ghor, M. K.; Buschbom, M.; Thomas, S.; Moore, T. CONFERENCE: Emerging technologies-Annual symposium; 4th P: 113-118 Edina, SMTA, 1997 LANGUAGE: English DOCUMENT TYPE: Conference Papers CONFERENCE SPONSOR: Surface Mount Technology Association CONFERENCE LOCATION: Bloomington, MN CONFERENCE DATE: Oct 1997 (199710) (199710)

19/3,AB/4 (Item 1 from file: 65)
DIALOG(R)File 65:Inside Conferences
(c) 2002 BLDSC all rts. reserv. All rts. reserv.

00436791 INSIDE CONFERENCE ITEM ID: CN004184890 Thermal Characteristics of QFP and ${\bf TAB}$ Packaged Parts For Board Applications

Buschbom, M. L.; Coyle, A.

CONFERENCE: Apart from the crowd-Conference

SURFACE MOUNT INTERNATIONAL -PROCEEDINGS-, 1993; VOL 2 P: 785-789

Surface Mount International, 1993

LANGUAGE: English DOCUMENT TYPE: Conference Papers

CONFERENCE SPONSOR: Surface Mount Technology Association

Institute for Interconnecting and Packaging Electronic Circuits

Electronics Industries Association CONFERENCE LOCATION: San Jose, CA CONFERENCE DATE: Aug 1993 (199308) (199308) NOTE:

11/06/2002 09/992,387

19/3,AB/3 (Item 1 from file: 8)
DIALOG(R)File 8:Ei Compendex(R)
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02908979

E.I. Monthly No: EI9006068169

Title: Multi-chip modules help sidestep costly fine pitch problems.

Author: Buschbom, Milton L.

Corporate Source: Semiconductor Group, Dallas, TX, USA Source: Hybrid Circuit Technology v 7 n 1 Jan 1990 p 6-10

Publication Year: 1990

CODEN: HCTEEY ISSN: 0747-1599

Language: English

Abstract: The technology of earlier transistor-based hybrid circuits has set a foundation for today's advanced multi-chip modules. But that technology is taking on a new complexion with the advent of more advanced silicon substrates and a variety of TAB techniques. It comes at a time when systems manufacturers face the possibility of large investments to adapt to fine pitch technology. However, multi-chip modules (MCMs) with their conventional packaging will help stave off capital outlay and allow systems makers to continue utilizing the same manufacturing technologies. The topics discussed are the evolution of MCMs; silicon-based substrates; packaging technology; MCM applications; function cards; and MCM associated problems, issues, and challenges.

11/06/2002 09/992,387

19/3,AB/2 (Item 2 from file: 2)
DIALOG(R)File 2:INSPEC
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03691687 INSPEC Abstract Number: B90055023

Title: Multi-chip modules help sidestep costly fine pitch problems

Author(s): Buschbom, M.L.

Author Affiliation: Texas Instrum., Dallas, TX, USA

Journal: Hybrid Circuit Technology vol.7, no.1 p.6-10 Publication Date: Jan. 1990 Country of Publication: USA

CODEN: HCTEEY ISSN: 0747-1599

Language: English

Abstract: The technology of earlier transistor-based hybrid circuits has set a foundation for today's advanced multi-chip modules. But that technology is taking on a new complexion with the advent of more advanced silicon substrates and a variety of TAB techniques. It comes at a time when systems manufacturers face the possibility of laying out millions of dollars to streamline manufacturing resources to adapt to fine pitch technology. However, MCMs with their conventional packaging will help stave off capital outlay and allow systems makers to continue utilizing the same manufacturing technologies. In this regard, function cards-a branch of MCM-promise to take the industry toward system modules.

(Item 1 from file: 2) 19/3, AB/12:INSPEC DIALOG(R) File (c) 2002 Institution of Electrical Engineers. All rts. reserv. INSPEC Abstract Number: B9406-2210D-014 Title: Thermal characteristics of QFP and TAB packaged parts for board applications Author(s): Buschbom, M.L.; Coyle, A. Author Affiliation: Texas Instruments Inc., Dallas, TX, USA p.785-9 Publisher: Surface Mount Int, Dallas, TX, USA Publication Date: 1993 Country of Publication: USA 2 vol. 1031 pp. Conference Title: Proceedings of Surface Mount International Conference Date: 31 Aug. - 2 Sept. 1993 Conference Location: San Jose, CA, USA

Language: English

Abstract: An understanding of semiconductor package characteristics in board applications is critical for creation of controlled device junction temperature suitable for reliable systems. Experimental data are presented comparing the thermal capability of various and tape automated bond (TAB) package quad flatpack (QFP) configurations including leadframe materials, plastic package thermal spreader and thermal slug enhancements, and metal body package versions. Results of the comparison show that TAB packaged products can have capability superior to most conventional plastic package thermal configurations (including some thermally enhanced packages). Additionally, when very simple heat spreader or heatsink techniques are applied to TAB on board assemblies, heat removal can be superior to metal body packages and approach the level of the best thermally enhanced ceramic solutions with a large reduction in both cubic volume and weight. A conclusion is made that there are multiple possible package solutions that can be chosen to provide suitable package thermal management at the board/system level with the final package choice being a function of board assembly capability, system level thermal management requirements, space available, and desired weight.

23/3,AB/5 (Item 5 from file: 2)
DIALOG(R)File 2:INSPEC
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03691687 INSPEC Abstract Number: B90055023

Title: Multi-chip modules help sidestep costly fine pitch problems

Author(s): Buschbom, M.L.

Author Affiliation: Texas Instrum., Dallas, TX, USA

Journal: Hybrid Circuit Technology vol.7, no.1 p.6-10 Publication Date: Jan. 1990 Country of Publication: USA

CODEN: HCTEEY ISSN: 0747-1599

Language: English

Abstract: The technology of earlier transistor-based hybrid circuits has set a foundation for today's advanced multi-chip modules. But that technology is taking on a new complexion with the advent of more advanced silicon substrates and a variety of TAB techniques. It comes at a time when systems manufacturers face the possibility of laying out millions of dollars to streamline manufacturing resources to adapt to fine pitch technology. However, MCMs with their conventional packaging will help stave off capital outlay and allow systems makers to continue utilizing the same manufacturing technologies. In this regard, function cards-a branch of MCM-promise to take the industry toward system modules.

23/3,AB/3 (Item 3 from file: 2)
DIALOG(R)File 2:INSPEC
(c) 2002 Institution of Electrical Engineers. All rts. reserv.

4658224 INSPEC Abstract Number: B9406-2210D-014

Title: Thermal characteristics of QFP and TAB packaged parts for board applications

Author(s): Buschbom, M.L.; Coyle, A.

Author Affiliation: Texas Instruments Inc., Dallas, TX, USA p.785-9

Publisher: Surface Mount Int, Dallas, TX, USA

Publication Date: 1993 Country of Publication: USA 2 vol. 1031 pp.

Conference Title: Proceedings of Surface Mount International

Conference Date: 31 Aug.-2 Sept. 1993 Conference Location: San Jose, CA, USA

Language: English

Abstract: understanding of semiconductor package characteristics in board applications is critical for creation of controlled device junction temperature suitable for reliable systems. Experimental data are presented comparing the thermal capability of various quad flatpack (QFP) and tape automated bond (TAB) package configurations including leadframe materials, plastic package thermal spreader and thermal slug enhancements, and metal body package versions. Results of the comparison show that TAB packaged products can have thermal capability superior to most conventional plastic package configurations (including some thermally enhanced packages). Additionally, when very simple heat spreader or heatsink techniques are applied to TAB on board assemblies, heat removal can be superior to metal body packages and approach the level of the best thermally enhanced ceramic solutions with a large reduction in both cubic volume and weight. A conclusion is made that there are multiple possible package solutions that can be chosen to provide suitable package thermal management at the board/system level with the final package choice being a function of board assembly capability, system level thermal management requirements, space available, and desired weight.

(Item 2 from file: 2) 23/3,AB/2 2:INSPEC DIALOG(R)File (c) 2002 Institution of Electrical Engineers. All rts. reserv.

INSPEC Abstract Number: B9804-0170J-040, C9804-5320C-005 Title: Application of flip chip in hard disk drive industry Author(s): El-Ghor, M.K.; Buschbom, M.; Thomas, S.; Moore, T.; Masumoto, K.; Okazaki, T.; Masumoto, M.

Author Affiliation: Texas Instrum. Inc., Dallas, TX, USA

Title: SMTA National Symposium, Emerging Technologies. Conference Proceeding of the Technical Program p.113-17

Publisher: Surface Mount Technol. Assoc, Edina, MN, USA

Publication Date: 1997 Country of Publication: USA

Material Identity Number: XX97-02909

Conference Title: Proceedings of 4th Annual New and Emerging Technologies for Surface Mounted Electronic Packaging

Conference Date: 20-23 Oct. 1997 Conference Location: Bloomington, MN,

Language: English

Abstract: Inherent advantages of flip chip technology for reduction in real estate, providing thin profiles, and improvement in speed and performance, played a key role in its application to several areas such as mainframes, automotive electronics, wireless devices, and hard disk drives. This paper reports on the application of flip chip in the hard disk drive industry. An excellent prototype method to evaluate initial bumped products is demonstrated by using stud bumping. In this method, a palladium core with solder stud forms the final interconnect bump between the chip and flex substrate. Structural and reliability data are presented. In production, eutectic solder bumps formed by electroplating using the fountain method are implemented. Structural and chemical characterization of the plated bumps are reported. Finally, issues and recommendations related to the assembly of flip chip on flex substrates are discussed.

23/3,AB/1 (Item 1 from file: 2)
DIALOG(R)File 2:INSPEC
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6128157 INSPEC Abstract Number: B1999-02-0170J-083

Title: Reliability data for flip chip on flex

Author(s): El-Ghor, M.K.; Blythe, D.; Nguyen, P.; Ding, L.; Buschbom,

M.; Sadaike, S.; Kinoshita, M.; Masumoto, K.; Watanabe, M. Author Affiliation: Texas Instrum. Inc., Dallas, TX, USA

Conference Title: Proceedings of the Technical Program. NEPCON West '98.

Conference Part vol.3 p.1150-60 vol.3

Publisher: Reed Exhibition, Norwalk, CT, USA

Publication Date: 1998 Country of Publication: USA 3 vol. 1546 pp.

Material Identity Number: XX-1998-02004

Conference Title: Proceedings of NEPCON West 98

Conference Date: 1-5 March 1998 Conference Location: Anaheim, CA, USA

Language: English

Abstract: Advanced developments in interconnect technology are driven by fierce competition in various segments of semiconductor applications. New package schemes evolved to address aggressive requirements set forth by customers. Flip chip technology has been accepted generally by the electronics industry only during the past few years as a true solution to many current and future applications. In this work, it is shown that flip chip on flex is a reliable technology in hard disk drive applications. Reliability data is presented demonstrating zero failures in dynamic life, thermal cycling, latch-up, electrostatic discharge, protective overcoat integrity, corrosion/delamination, and solder ball shear testing. The reliability data obtained met customer requirements. The parts were thus qualified and used in production. This work demonstrates the high quality of both the bumping process and the assembly process on flex substrates.

11/06/2002 09/992,387

23/3,AB/10 (Item 2 from file: 8)
DIALOG(R)File 8:Ei Compendex(R)
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02908979

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E.I. Monthly No: EI9006068169

Title: Multi-chip modules help sidestep costly fine pitch problems.

Author: Buschbom, Milton L.

Corporate Source: Semiconductor Group, Dallas, TX, USA Source: Hybrid Circuit Technology v 7 n 1 Jan 1990 p 6-10

Publication Year: 1990

CODEN: HCTEEY ISSN: 0747-1599

Language: English

Abstract: The technology of earlier transistor-based hybrid circuits has set a foundation for today's advanced multi-chip modules. But that technology is taking on a new complexion with the advent of more advanced silicon substrates and a variety of TAB techniques. It comes at a time when systems manufacturers face the possibility of large investments to adapt to fine pitch technology. However, multi-chip modules (MCMs) with their conventional packaging will help stave off capital outlay and allow systems makers to continue utilizing the same manufacturing technologies. The topics discussed are the evolution of MCMs; silicon-based substrates; packaging technology; MCM applications; function cards; and MCM associated problems, issues, and challenges.